

These overlays are sold in the basic square form, and can be used like this.

However, if you want a different shape, here is one way you can do it.

1.

Mark out the section you want to remove and cut out in any way you are happy with. We used a Dremel.



2.

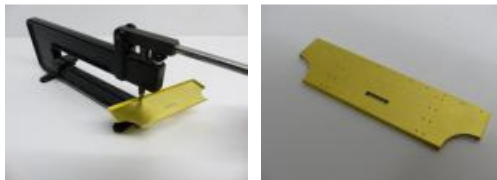
Fold the edges.



3.

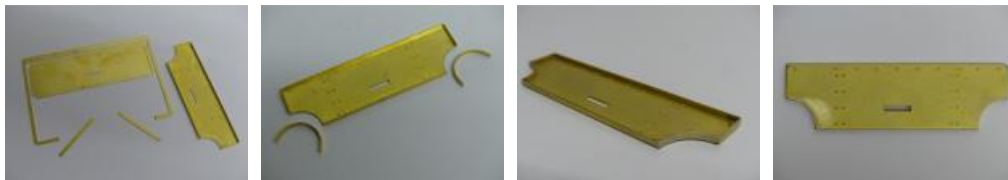
Press the rivets. We use a 'Metalsmith' rivert press available from Metalsmith.

www.metalsmith.co.uk



4.

From the spare brass spru found around your buffer kit, cut out two lengths long enough to fill in the sections you have cut out. Bend to the correct shape and solder into place. Clean up with a sharp file.



5.

That's just about it.

Just paint and stick onto your buffer beam with Epoxy (or bolt on). You may

find you need to trim the original buffer beam? It depends on the cuts you have made to the brass overlay.

