

Because of the complexity of this casting and the way it has to be cast, you may find the odd little air bubble. If this is the case, it can be filled with a small dot of car body filler.

1.

Push out as much of the window flash as you can with your finger, then trim any left with a scalpel and finish with fine sandpaper if needed.



2.

Cut a slot in each corner of the flash with a Dremel or small saw. Using the BACK of a scalpel, score the joint line of the flash on the bottom of the coach. The more you score, the better the flash will snap off. Snap the flash off and clean up with a sharp file, scalpel and fine sandpaper. You could cut it off with a Dremel or any way you feel happy.



3.

Scrape or sand off any flash on the corners. Please note that only two corners may have flash, as the mould is only cut down two corners.



4.

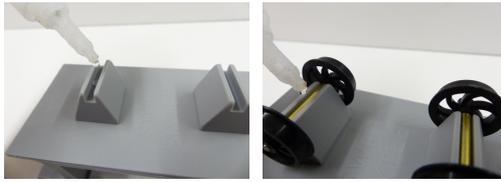
Assemble the wheel sets; the tubes will need cleaning up with a small file and de-burring with a scalpel. Don't forget to oil with car engine oil before fitting the tube.



5.

Put a SMALL drop of glue into the axle holder, place the wheels and put

another SMALL drop of glue on top.



6.

Bend up two hooks from the brass wire and drill 1.7mm holes into the buffers. Glue the hooks in.



7.

Drill 2mm holes for the door handles; drill 1.7mm holes for the standard kit brass wire grab rails, or 1.4mm holes for our optional cast brass grab rails. You may want to leave these off until you paint the model and fit them last to keep the brass nice?



8.

If you are making a brake coach, glue the ducketts on.



9.

At this point you may want to paint the model? Cut the glass sheet to fit the inside rebates and glue into place with Epoxy. Glue on the door handle and grab rail, clip the chassis into place.

